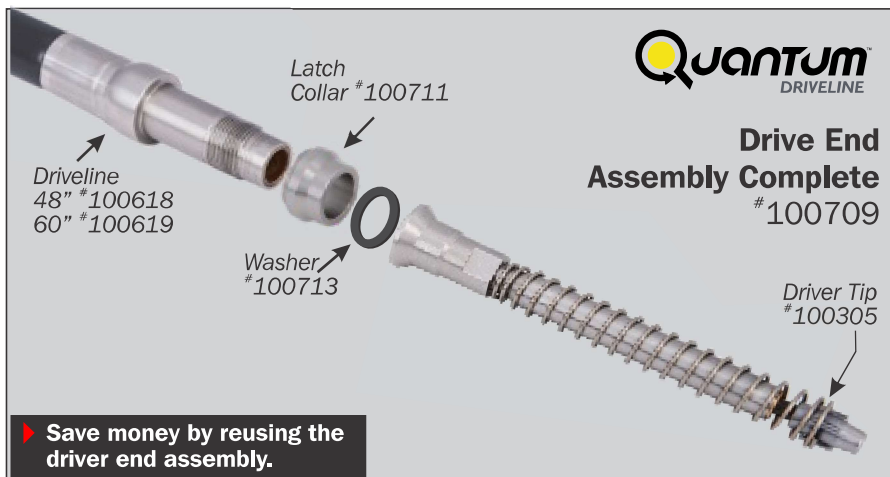


When replacing a Quantum Driveline, the driver assembly may be removed and used on the new casing. To remove driver assembly:

- Hold the worn casing end in vise.
- Unscrew the drive end assembly, turning counterclockwise, using the wrench flats on the drive end assembly.
- Remove the washer and latch collar from casing.
- Discard the old casing, but reuse the driver assembly on the new casing.



## Assembling the Driver Assembly to the Casing

- Slide casing latch collar and washer on to new casing end.
- Clean threads of new casing and apply Loctite<sup>®</sup> #242 Threadlocker.
- Thread drive end assembly on to the new casing and tighten with a wrench while holding casing in hand.

Caution: DO NOT hold the NEW casing in a vise or use pliers as damage will occur. It is not necessary to over-tighten this joint.

## ▶ Remove the Drive-end assembly



Quantum Drive Shaft Tool Part #101252



Place the Drive Shaft Tool over the square-end of the driver shaft. This is a left-hand thread, so turn clockwise to loosen.



The Driver can now be replaced.