



# AirShirz® Troubleshooting Blades Not Fully Closing



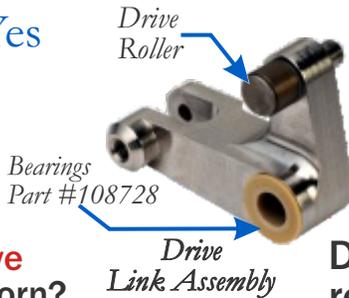
Have blades been sharpened beyond useful life?  
*(Visually inspect for excessive wear)*

**Yes**  
Replace with new **Blade set**.

**No**  
Does **Drive Link Assembly** show signs of wear?  
*(Bearing or Drive Roller)*



**Yes**



**No**

Drive Link Assembly Kits  
Regular #108206  
Magnum #108761  
Magnum Poultry #108798

Is **Drive Roller** Worn?

**Yes**  
Replace **Drive Link Assembly**.

Are **Bearings** Worn?

**Yes**  
Replace **Bearings**.  
Part #108728

**No**  
Is **Master Link** Cracked or Damaged?

**Yes**  
Replace **Master Link**  
Master Link Part #108765



Servo Link Screw

Does **Cylinder Rod** retract & open fully?

**Yes**  
Check **Servo Link Screw** for tightness.

**No**

Adjust **Smoothness** & **Stroke** Controls.



Smoothness

Stroke

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